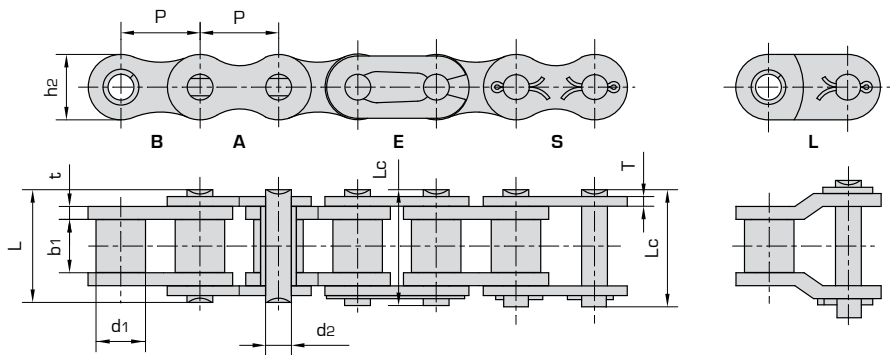


Heavy duty series roller chains

Non-standard Heavy duty series roller chains

Part nr.	DIN/ISO 606 Chain no.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	
		P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	
		mm	mm	mm	mm	mm	mm	mm	mm	
10004B-1H	04BH	6,000	4,00	2,80	1,85	8,4	9,4	5,0	0,90	
10006B-1H	*06BH	9,525	6,35	5,72	3,58	14,4	15,4	8,2	1,60	
10040-1H	08AHF1	12,700	7,95	10,00	3,96	21,0	22,2	12,0	2,03	
10008B-1H	08BH	12,700	8,51	7,85	4,45	18,8	19,9	11,8	2,03	
10010B-1H	10BH	15,875	10,16	9,65	5,08	20,2	21,6	14,7	1,85	
10012B-1H	12BH	19,050	12,07	11,68	5,94	25,2	26,8	16,0	2,42	
10012B-1HF1	12BHF1	19,050	12,07	11,68	6,10	25,0	27,2	16,5	2,50	
10012B-1HF2	12BHF2	19,050	12,07	13,30	6,10	28,8	30,3	16,5	2,80	
10012B-1HF3	12BHF3	19,050	12,07	13,50	5,72	28,8	30,3	16,5	2,80	
10012B-1V	12BV	19,050	12,07	11,68	6,10	24,5	26,5	16,0	2,42	
100060-1HV	60HV	19,050	11,91	12,57	5,94	29,2	31,0	18,0	3,25	
10016B-1H	16BH	25,400	15,88	17,02	8,90	35,7	38,9	24,1	4,00/3,1	
10016B-1HF3	16BHF3	25,400	15,88	12,70	8,90	31,6	35,0	24,1	4,00/3,1	
10024B-1H	24BH	38,100	25,40	25,40	14,63	58,6	63,4	36,2	7,50/6,0	
10024B-1HF2	24BHF2	38,100	25,40	25,40	14,63	57,8	62,2	37,0	7,20/6,0	
10024B-1HF5	24BHF5	38,100	25,40	25,40	14,63	64,6	69,1	36,2	9,00/7,5	

* Straight side plates



Ultimate tensile strength	Average tensile strength	Weight per meter	Available chain parts						
Q min	Q0	q							
kN/lbf	kN	kg/m	E	S	L	C	A	B	
5,00/1136	5,5	0,14			X		X		
11,25/2557	12,4	0,51			X		X		
13,80/3136	15,2	0,88		X			X		
20,60/4682	22,7	0,79		X			X		
25,00/5681	27,5	1,03		X			X		
40,00/9091	44	1,45		X			X		
44,00/10000	48,4	1,46		X			X		
35,00/7954	38,5	1,72		X			X		
35,00/7954	38,5	1,71		X			X		
36,00/8182	39,6	1,43		X			X		
40,00/9090	44,0	2,00		X			X		
80,00/18182	88,0	3,11		X			X		
80,00/18182	88,0	2,90	X	X			X		
225,00/51136	247,5	9,00	X	X			X		
225,40/51226	247,5	9,06	X	X			X		
270,00/61344	297	10,60	X	X			X		

E



S



L



A



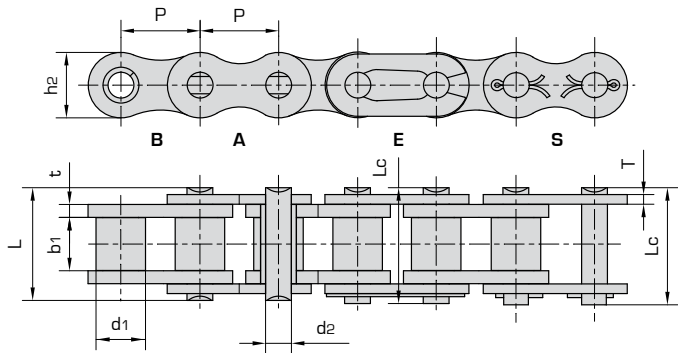
Donghua's Heavy Duty Series are designed for tough and demanding applications and environments. The increased plate thickness offers a higher fatigue resistance. In combination with straight side plates it offers good wear resistant properties for conveyor applications. Donghua simplex, duplex and triplex roller chains are manufactured according to ISO 606 DIN8187, standard pre-loaded, pre-lubricated, do have seamless rollers and are marked with production batch code number for complete traceability. All Donghua roller chains are sealed in plastic bags and packed in cardboard boxes with clear ISO 606 DIN descriptions and safety instructions. Standard packaging size is 5 meter box, reels are available on request. Cut to length service is available on request. Several test certificates like breaking load, length tolerance and material analyses are possible and available on request. Rollers chains which are needed for 'run as pairs' applications can be matched as pairs on request. DIN, 1/2DIN and 1/3DIN length tolerance are possible, please ask us for a quotation. For high temperature, low temperature, food application or special environments different kind of special lubricants are available. Please ask our sales team for any special needs. For drive chain calculation and right dimension check, please contact our engineering department, also see drive chain calculation data sheet on page 301. By filling this data sheet and sending this to our engineering department you will receive a detailed drive chain calculation including life time expectation. Sprockets are available for all roller chains, with pilot bore, fixed bore, keyway, setscrew or bearing bore with grooves. Standard toothing, hardened toothing or special toothing are possible with pilot bore, fixed bore or taper bush. Chain tools, tensioners and chain lubricants please see page 302-310.

Short pitch heavy duty precision roller chains (A series)

Simplex roller chains & bush chains heavy duty series

Part nr.	DIN/ISO 606 Chain no.	ANSI Chain no.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	
			P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	
			mm	mm	mm	mm	mm	mm	mm	mm	
10035-1H	*06C-1H	*35H-1	9,525	5,08	4,77	3,58	13,30	14,30	9,00	1,50	
10040-1H	08A-1H	40H-1	12,700	7,95	7,85	3,96	18,80	19,90	12,00	2,03	
10050-1H	10A-1H	50H-1	15,875	10,16	9,40	5,08	22,10	23,40	15,09	2,42	
10060-1H	12A-1H	60H-1	19,050	11,91	12,57	5,94	29,20	31,00	18,00	3,25	
10080-1H	16A-1H	80H-1	25,400	15,88	15,75	7,92	36,20	37,70	24,00	4,00	
100100-1H	20A-1H	100H-1	31,750	19,05	18,90	9,53	43,60	46,90	30,00	4,80	
100120-1H	24A-1H	120H-1	38,100	22,23	25,22	11,10	53,50	57,50	35,70	5,60	
100140-1H	28A-1H	140H-1	44,450	25,40	25,22	12,70	57,60	62,20	41,00	6,40	
100160-1H	32A-1H	160H-1	50,800	28,58	31,55	14,27	68,20	73,00	47,80	7,20	
100180-1H	36A-1H	180H-1	57,150	35,71	35,48	17,46	75,90	81,60	53,60	8,00	
100200-1H	40A-1H	200H-1	63,500	39,68	37,85	19,85	86,60	93,50	60,00	9,50	
100240-1H	48A-1H	240H-1	76,200	47,63	47,35	23,81	109,60	115,90	72,39	12,70	

* Bush chain: d1 in the table indicates the external diameter of the bush.



Ultimate tensile strength	Average tensile strength	Weight per meter	Available chain parts						
Q min	Q0	q							
kN/lbf	kN	kg/m	E	S	L	C	A	B	
7,90/1795	10,8	0,41	X				X		
14,10/3205	19,1	0,82	X				X		
22,20/5045	30,2	1,25	X				X		
31,80/7227	42,7	1,87	X				X		
56,70/12886	71,4	3,10	X				X		
88,50/20114	112,4	4,52		X			X		
127,00/28864	160,9	6,60		X			X		
172,40/39182	217,3	8,30		X			X		
226,80/51545	285,8	10,30		X			X		
281,0/63682	341,8	14,83		X			X		
353,80/80409	444,5	19,16		X			X		
510,30/115977	622,5	30,40		X			X		



Solution
range



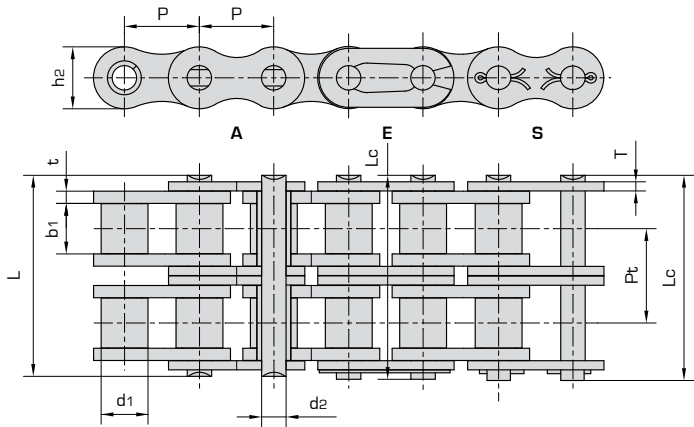
Donghua's Heavy Duty Series are designed for tough and demanding applications and environments. The increased plate thickness offers a higher fatigue resistance. In combination with straight side plates it offers good wear resistant properties for conveyor applications. All Donghua roller chains are: Pre-loaded, Fatigue resistant, Wear resistant and Pre-lubricated. Donghua simplex, duplex and triplex roller chains are manufactured according to ISO 606 DIN8187, standard pre-loaded, pre-lubricated, do have seamless rollers and are marked with production batch code number for complete traceability. All Donghua roller chains are sealed in plastic bags and packed in cardboard boxes with clear ISO 606 DIN descriptions and safety instructions. Standard packaging size is 5 meter box, reels are available on request. Cut to length service is available on request. Several test certificates like breaking load, length tolerance and material analyses are possible and available on request. Rollers chains which are needed for 'run as pairs' applications can be matched as pairs on request. DIN, 1/2DIN and 1/3DIN length tolerance are possible, please ask us for a quotation. For high temperature, low temperature, food application or special environments different kind of special lubricants are available. Please ask our sales team for any special needs. For drive chain calculation and right dimension check, please contact our engineering department, also see drive chain calculation data sheet on page 301. By filling this data sheet and sending this to our engineering department you will receive a detailed drive chain calculation including life time expectation. Sprockets are available for all roller chains, with pilot bore, fixed bore, keyway, setscrew or bearing bore with grooves. Standard toothing, hardened toothing or special toothing are possible with pilot bore, fixed bore or taper bush. Chain tools, tensioners and chain lubricants please see page 302-310.

Short pitch heavy duty precision roller chains (A series)

Duplex roller chains & bush chains heavy duty series

Part nr.	DIN/ISO 606 Chain no.	ANSI Chain no.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch
			P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	
			mm	mm	mm	mm	mm	mm	mm	mm	
10060-2H	12A-2H	60H-2	19,050	11,91	12,57	5,94	48,8	50,5	18,00	2,42	22,78
10080-2H	16A-2H	80H-2	25,400	15,88	15,75	7,92	62,7	64,3	24,00	3,25	29,29
100100-2H	20A-2H	100H-2	31,750	19,05	18,90	9,53	76,4	80,5	30,00	4,00	35,76
100120-2H	24A-2H	120H-2	38,100	22,23	25,22	11,10	95,8	99,7	35,70	4,80	45,44
100140-2H	28A-2H	140H-2	44,450	25,40	25,22	12,70	103,3	107,9	41,00	5,60	48,87
100160-2H	32A-2H	160H-2	50,800	28,58	31,55	14,27	123,3	128,1	47,80	6,40	58,55
100180-2H	36A-2H	180H-2	57,150	35,71	35,48	17,46	138,6	144,4	53,60	7,20	65,84
100200-2H	40A-2H	200H-2	63,500	39,68	37,85	19,85	151,9	158,8	60,00	8,00	71,55

* Bush chain: d1 in the table indicates the external diameter of the bush.



Ultimate tensile strength	Average tensile strength	Weight per meter	Available chain parts				
Q min	Q0	q					
kN/lbf	kN	kg/m	E	S	L	C	A
63,60/14455	84,5	2,92	X				X
113,40/25773	145,3	5,15	X				X
177,00/40227	225,9	7,80		X			X
254,00/57727	322,7	11,70		X			X
344,80/78364	437,7	15,14		X			X
453,60/103091	571,6	20,14		X			X
560,50/127386	680,0	29,22		X			X
707,60/160818	894,9	32,24		X			X



Solution
range



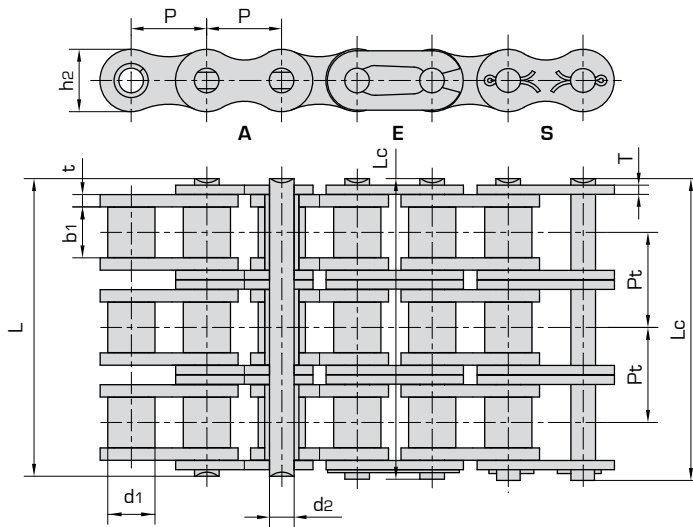
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Short pitch heavy duty precision roller chains (A series)

Triplex roller chains & bush chains heavy duty series

Part nr.	DIN/ISO 606 Chain no.	ANSI Chain no.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch
			P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	
			mm	mm	mm	mm	mm	mm	mm	mm	
10060-3H	12A-3H	60H-3	19,050	11,91	12,57	5,94	71,5	73,3	18,00	2,42	22,78
10080-3H	16A-3H	80H-3	25,400	15,88	15,75	7,92	91,7	93,6	24,00	3,25	29,29
100100-3H	20A-3H	100H-3	31,750	19,05	18,90	9,53	112,2	116,3	30,00	4,00	35,76
100120-3H	24A-3H	120H-3	38,100	22,23	25,22	11,10	141,4	145,2	35,70	4,80	45,44
100140-3H	28A-3H	140H-3	44,450	25,40	25,22	12,70	152,2	156,8	41,00	5,60	48,87
100160-3H	32A-3H	160H-3	50,800	28,58	31,55	14,27	181,8	186,6	47,80	6,40	58,55
100180-3H	36A-3H	180H-3	57,150	35,71	35,48	17,46	204,4	210,2	53,60	7,20	65,84
100200-3H	40A-3H	200H-3	63,500	39,68	37,85	19,85	223,5	230,4	60,00	8,00	71,55

* Bush chain: d1 in the table indicates the external diameter of the bush.



Ultimate tensile strength	Average tensile strength	Weight per meter	Available chain parts					
Q_{min}	Q_0	q						
kN/lbf	kN	kg/m	E	S	L	C	A	
95,4/21682	113,9	4,54	X					X
170,1/38659	203,5	7,89	X					X
265,5/60341	314,8	11,77		X				X
381,0/86591	444,7	17,53		X				X
517,2/117545	598,4	22,20		X				X
680,4/154636	787,3	30,02		X				X
840,7/191068	1011,0	38,22		X				X
1061,4/241227	1228,2	49,03		X				X



Solution
range



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